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Synthesis of an ether-linked alkyl 5a-carba-β-D-glucoside, a 5a-carba-β-D-galactoside, a 2-acetamido-2-deoxy-5a-carba-β-D-glucoside, and an alkyl 5a'-carba-β-lactoside

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Dedicated to Professor Derek Horton on the occasion of his 70th birthday

Abstract

For the purpose of providing biologically stable building blocks for the biocombinatorial synthesis using a living cell, some ether-linked alkyl 5a-carba- β -D-glycoside primers were prepared. The key step of the synthesis was coupling of 1-bromo-n-alkanes with the 1-OH unprotected derivatives of 5a-carba-sugar analogues of D-glucose, D-galactose, and 2-acetamido-2-deoxy-D-glucose (N-acetyl-D-glucosamine), in DMF in the presence of sodium hydride. Alternatively, alkyl carba-lactoside was synthesized by incorporation of a 5a-carba- β -D-galactose residue into the 4-position of dodecyl β -D-glucopyranoside. A strong and specific inhibition of β -galactosidase (K_i 0.67 μ M, bovine liver) was found for dodecyl 5a-carba- β -D-galactopyranoside. © 2002 Elsevier Science Ltd. All rights reserved.

Keywords: Sugar mimics; Carba-sugars; Alkyl 5a-carba-glycosides, ether-linked; Biocombinatorial synthesis using a living cell; β-Galactosidase inhibitor

1. Introduction

Biocombinatorial synthesis using a living cell has become an important tool for generating libraries of oligosaccharides and glycopolymers with desirable biological activities. The standard procedure successfully carried out so far is to incorporate the building blocks, glycoside-based primers, into cells in which the primers act as substrates with cellular biosynthetic processes, leading to construction of a large number of oligosaccharides. The building blocks used are amphipathic glycosides, which are hydrophilic hexose moieties with hydrophobic aglycons of various alkyl chain lengths. After incubation of these primers, there should be important processes to isolate oligosaccharides formed

effectively from the cell medium. Therefore, tagged hydrophobic-aglycon moieties of the primers would be desirable to remain unchanged throughout successive biochemical processes, allowing easy recovery of oligosaccharides formed. Since certain carba-sugars² and oligosaccharides³ have been well demonstrated to act as substrate analogues of some glycosyltransferases, unhydrolyzable glycoside-mimics 5a-carba-glycosides are now expected to be efficient substrates that can be taken up in a variety of cells. Four structures targeted for synthesis and evaluation are 1–4.

Simple ether-linked methyl, ethyl, and isopropyl carba-hexopyranoside derivatives were previously prepared when some reactivity of the unsaturated carba-hexopyranosyl bromides⁴ needed to be elucidated. No alkyl 5a-carba-glycosides have so far been synthesized systematically, except for the preparation of an octyl N-acetyl-5a-carba-glucosaminide derivative that was used as a building block of octyl N-acetyl-5a-carba- β -D-isolactosaminide.⁵

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2. Results and discussion

Construction of ether-linked 5a-carba-hexoside derivatives has been conducted by coupling between the 1-OH unprotected derivatives of 5a-carba-D-hexoses and 1-bromo-*n*-alkanes in the presence of sodium hydride in DMF, in order to establish a generally applicable procedure to obtain various 5a-carba-glycosides. All

protected carba sugar derivatives used in this study were provided starting from intermediates previously reported by us.

According to the preceding results¹ that dodecyl β -D-glucoside6 showed high reaction efficiency involving cell uptake, glycosylation, and secretion process, dodecyl ether groups have been chosen for the appropriate aglycons of 5a-carba- β -D-galactoside, 2-acetamido-2-deoxy-5a-carba- β -D-glucoside, and 5a'-carba- β -lactoside. However, since the efficiency of octyl β -D-glucoside as a primer had recently been demonstrated, the octyl ether group was employed for the aglycon of 5a-carba- β -D-glucoside. Certain toxic effects of dodecyl β -glucoside toward cells suggested avoiding the dodecyl group.

Octyl 5a-carba-β-D-glucopyranoside (1).—Acetolysis of (1S)-2-exo,3-endo-diacetoxy-5-endo-acetoxymethyl-7-oxabicyclo[2.2.1]heptane⁷ (5) produced, after chromatography, penta-O-acetyl-5a-carba-β-D-glucopyranose (6, 42%) and α -D-galactopyranose (7, 43%) (Scheme 1). Zemplén O-deacetylation of 6, followed by treatment with α,α-dimethoxytoluene-TsOH in DMF, gave the 4,6-O-benzylidene derivative 8 (59%). Isopropylidenation of 8 with 2,2-methoxypropane⁸ in DMF gave, after chromatography, the 1,2- (9, 48%) and 2,3-O-isopropylidene derivatives (11, 52%), which were further characterized as the corresponding acetates 10 and 12. Treatment of 9 with TsOH in DMF led to a ca. 1:1 equilibrium mixture of positional isomers, from which 11 was obtained in 45% yield, along with 9 (45%). Therefore the desired 11 was practically furnished in $\sim 70\%$ yield through the above process. Treatment of

ACO
$$\frac{4}{4}$$
 $\frac{5}{5}$ $\frac{5}{58}$ $\frac{4}{4}$ $\frac{5}{5}$ $\frac{5}{58}$ $\frac{4}{4}$ $\frac{5}{5}$ $\frac{2}{3}$ $\frac{1}{2}$ $\frac{1}{2}$

Scheme 1. Reagents and conditions: (a) 15:9:1 HOAc-Ac₂O-concd H₂SO₄, 20 h, 80 °C; (b) 1 M NaOMe, MeOH, rt; α,α-dimethoxytoluene, p-TsOH, DMF, 3 h, 50 °C; (c) 2,2-dimethoxypropane, p-TsOH, DMF, 1 h, 70 °C; (d) Ac₂O, pyridine, rt; (e) NaH, 1-bromooctane (2 molar equiv), DMF, 5 h, rt; (f) 80% aq HOAc, 50 °C; Ac₂O, pyridine; (g) 1 M NaOMe, MeOH.

Scheme 2. *Reagents and conditions*: (a) 1 M NaOMe, MeOH, rt; α,α-dimethoxytoluene, p-TsOH, DMF, 3 h, 50 °C; (b) 2-methoxypropene, p-TsOH, DMF, 0 °C; Ac₂O, pyridine, rt; (c) 1 M NaOMe, rt; MsCl (3 molar equiv), pyridine, rt; 80% aq HOAc, 50 °C; MeOCH₂Cl (8 molar equiv), DMAP, CH₂Cl₂, 40 °C; (d) KOAc (20 molar equiv), DMF, 100 °C; (e) 1 M NaOMe, MeOH; (f) NaH, 1-bromododecane (3 molar equiv), DMF, rt; (g) 4 M HCl, 60 °C; Ac₂O, pyridine, rt; (h) 1 M NaOMe, 1:2 MeOH–CH₂Cl₂.

11 with sodium hydride and 1-bromooctane (2 molar equiv) in DMF at room temperature gave octyl 5a-carba-β-D-glucopyranoside derivative 13 (80%), which was deprotected by treatment with aqueous acetic acid followed by acetylation, giving the tetraacetyl derivative 14 (98%). O-Deacetylation gave the free glucoside 1 (88%).

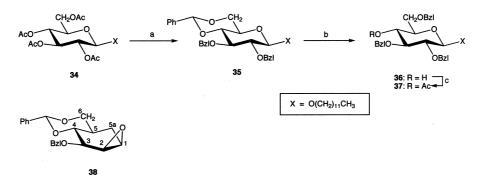
Dodecyl 5a-carba- β -D-galactopyranoside (2).—The 4,6-O-benzylidene derivative 15 of 5a-carba-α-D-galactose was similarly prepared from 7 in 57% yield (Scheme 2). Acetalation of 15 was effected by using 2-methoxypropene⁸ to produce, after acetylation, the 1,2- (16, 38%) and 2,3-*O*-isopropylidene derivatives (17, 59%). Compound 17 was O-deacetylated, and the resulting alcohol was mesylated conventionally to the mesyl ester, the protecting groups of which were subsequently replaced by methoxymethyl groups ($\rightarrow 18$, 67%). Nucleophilic substitution of 18 with potassium acetate in DMF at 100 °C proceeded slowly to give a sole acetate 19 (77%), which was O-deacetylated (\rightarrow 20, 88%) and subsequently treated with sodium hydride and 1-bromododecane in DMF to give protected dodecyl 5a-carba-β-D-galactopyranoside 21 (79%). Hydrolysis of 21 with 4 M hydrochloric acid, followed by acetylation, gave the pentaacetyl derivative 22 (72%), which was O-deacetylated to afford the free galactoside 2 (92%).

Dodecyl 2-acetamido-2-deoxy-5a-carba-β-D-glucopy-ranoside (3).—Base-catalyzed nitroaldol condensation of the dialdehyde generated by periodate oxidation of 8 produced two 2-deoxy-2-nitro-5a-carba-D-hexose

derivatives 23 (56%) and 24 (18%) (Scheme 3), having the β -gluco and β -gulo configuration, respectively, following the procedure9 previously reported for the racemic analogue. Compound 23 was hydrogenated with Raney nickel and acetylated to give the tri-N,Oacetyl derivative 25 (67%), O-deacetylation of which gave the diol 26 ($\sim 100\%$). Selective benzylation of 26 was carried out by treatment with a molar equiv of benzyl bromide and sodium hydride in DMF at 0 °C, and the resulting two monobenzyl ethers 27 (3%) and 29 (41%), and dibenzyl ether 31 (32%) were isolated by chromatography. The structures of 27 and 29 were readily established on the basis of the ¹H NMR spectra by converting them into the acetyl derivatives 28 and 30. The 3-O-benzyl ether 29 was treated with 1-bromododecane-NaH in DMF as in the preparation of 21, giving a 68% yield of 32. The resulting ether was hydrogenolyzed with 10% Pd/C in ethanol containing small amount of 1 M hydrochloric acid, followed by acetylation, yielding the per-O-acetyl derivative 33 (95%), which was O-deacetylated to give the free glycoside 3 (99%).

Dodecyl 5a'-carba-β-lactoside (4).—According to the standard procedure¹⁰ to prepare ether-linked 5a'-carbalactose, coupling of 1,2-anhydro-3-*O*-benzyl-4,6-benzylidene-5a-carba-β-D-mannopyranose^{11,12} (38) and the 4-unprotected derivative of dodecyl β-D-glucopyranoside was conducted to synthesize the target compound. Thus, dodecyl 2,3-di-*O*-benzyl-4,6-*O*-benzylidene-D-glucopyranoside (35) was prepared conventionally from dodecyl β-D-glucopyranoside⁶ (Scheme 4).

Scheme 3. Reagents and conditions: (a) NaIO₄, NaHCO₃, H₂O; MeNO₂, NaOMe, MeOH, rt; (b) H₂, Raney Ni, MeOH, Ac₂O; Ac₂O, pyridine; (c) 1 M NaOMe, MeOH, rt; (d) NaH, BzlBr (molar equiv), DMF, 0 °C; (e) Ac₂O, pyridine, rt; (f) NaH, 1-bromododecane (3 molar equiv), DMF, rt; (g) H₂, 10% Pd/C, 1:1 EtOH–EtOAc, HCl; Ac₂O, pyridine, rt; (h) 1 M NaOMe, 1:2 MeOH–CH₂Cl₂.



Scheme 4. Reagents and conditions: (a) 1 M NaOMe, MeOH; α,α -dimethoxytoluene, p-TsOH, DMF, 50 °C; NaH, BzlBr, DMF, rt; (b) BH₃·Et₃N, AlCl₃, THF, 0 °C \rightarrow rt; (c) Ac₂O, pyridine, rt.

Treatment of 35 with borane triethylamine and aluminum chloride in THF afforded the 2,3,6-tribenzyl ether 36. Condensation of 36, after treatment with 3 molar equiv of sodium hydride, with 38 (2 molar equiv) in DMF was carried out for 5 days at 70 °C, giving the coupled compound 39 (84%), together with 36 (12%) recovered (Scheme 5). The structure was confirmed by converting it into the acetate 40. Oxidation of 39 with dimethyl sulfoxide in acetic anhydride yielded the ketone (41, 98%), which underwent epimerization smoothly by treatment with DBU in toluene at 70 °C, giving a ca. 1:3 mixture of C-1 epimers. Chromatography afforded the major ketone 42 in 67% isolated yield. Selective reduction of 42 was effected by treatment with borane THF at 0 °C to give, after acetylation, a 52% yield of the desired 5a-carba-β-glucosyl-β-glucoside 43, together with the β -mannosyl 44 (9%). The structures of 43 and 44 were easily differentiated by the downfield shift (~ 0.5 ppm) of the signal for the axial H-5a', attributable to deshielding effect due to the axial 2'-acetoxyl group of the latter. Removal of the benzylidene group of 43 with aqueous acetic acid, followed by mesylation, led to the dimesylate 45 (59%). Nucleophilic substitution of 45 with excess of sodium acetate in DMF proceeded very slowly at 120 °C to afford the protected 5a'-carbalactoside derivative 46 (91%), which was similarly hydrogenolyzed, followed by acetylation, to give the heptaacetyl derivative 47 of dodecyl 5a'-carba- β -lactoside. Zemplén O-deacetylation afforded the carba-disaccharide 4 (96%).

Biological assay.—Before examining a feasibility[†] of ether-linked carba-hexosides as candidates for the

[†] Very recently, alkyl carba-glycosides **1–4** have been shown to be useful as good primers for biocombinatorial glycosylation, involving efficient uptake in mouse melanoma C-13 cells. ¹³ Interestingly, compounds **1** and **3** produced 2–4 times more glycosphingolipids, containing carba-sugar residues, than the corresponding glycoside primers did.

Scheme 5. Reagents and conditions: (a) **38** (2 molar equiv), NaH, 15-crown-5 ether, DMF, 5 days, 70 °C; (b) Ac₂O, pyridine, rt; (c) Ac₂O, Me₂SO, rt; (d) DBU, toluene, 1 h, 70 °C; (e) 1 M BH₃·THF, 0 °C → rt; Ac₂O, pyridine, rt; (f) 80% aq HOAc; MsCl (4 molar equiv), pyridine, rt; (g) NaOAc (40 molar equiv), 80% aq DMF, 3 days, 120 °C; Ac₂O, pyridine, rt; (h) H₂, 10% Pd/C, EtOH, 1 M HCl; Ac₂O, pyridine; (i) 1 M NaOMe, 1:2 MeOH−CH₂Cl₂.

building blocks in biocombinatorial synthesis using a living cell, it was necessary to establish the biological activity of such compounds. In order to test their inhibitory activity, if any, toward several glycosidases, the four compounds were assayed against seven glycosidases: α-glucosidase (baker's yeast and rat intestine), β-glucosidase (almonds), α-galactosidase (green coffee beans and rat liver), β-galactosidase (bovine liver), α-mannosidase (Jack beans), α-fucosidase (bovine kidney), and β -N-acetyl-glucosaminidase (bovine liver). Unexpectedly, compound 2 has been demonstrated to be a strong and specific inhibitor of β-galactosidase (IC₅₀ 6.4 μ M, K_i 0.67 μ M, bovine liver), and 3 to be a moderate inhibitor (IC₅₀ 52 μ M). Compounds 1 and 4 did not show any inhibitory activity at all, while 2 and 3 were only active against β-galactosidase.

Contrary to well-accepted mechanistic rationale concerning hydrolytic transition-state analogue inhibitors, ¹⁴ it may be rather surprising that such simple carbohydrate mimics, having neither a basic heteroatom that may be protonated nor biologically active functional groups, seem to play an important role as competitive inhibitors, possibly in binding in the active site of the enzyme as mimics of either the substrate or product in the ground state. In addition to the main subject in hand, the present findings concerning a newtype glycosidase inhibitors are likely to stimulate further interests in carba sugars.

3. Experimental

General methods.—Melting points were determined with micro melting point apparatus (Yanagimoto, Tokyo), and uncorrected. Optical rotations were measured with a Jasco DIP-370 polarimeter. IR spectra were recorded with Jasco FTIR-200 and IR-810 spectrometers. ¹H NMR (300 MHz) spectra were recorded on a Jeol Lambda 300 (300 MHz) spectrometer: solvents: CDCl₃ and CD₃OD; internal standard: Me₄Si. Chemical shifts are expressed in ppm. High-resolution (HR) mass spectra were recorded with Jeol GC-Mass GC-Mare, EI (70 eV) or FAB (positive-ion mode) spectrometers. TLC was conducted with Silica Gel 60 GF (E. Merck, Darmstadt), detecting by charring with concd H₂SO₄. Column chromatography was carried out on Silica Gel 60 K070 (Katayama Chemicals, Osaka), Wakogel C-33 (Silica Gel, 300 mesh, Wako Chemical, Osaka), Disogel sp-60 (Silica Gel, 60 mesh, Daiso, Osaka). Organic solutions, after drying with anhydrous Na₂SO₄, were concentrated at < 50 °C at diminished pressure.

Preparation of pentaacetyl 5a-carba-β-D-glucopyranose (6) and pentaacetyl 5a-carba-α-D-galactopyranose (7).—A 3.0-g portion of (1S)-2-exo,3-endo-diacetoxy-5-endo-acetoxymethyl-7-oxabicyclo[2.2.1]heptane⁷ (10.7 mmol) was treated with a mixture of HOAc (9 mL), Ac₂O (5.5 mL) and concd H_2SO_4 (0.6 mL) in a sealed tube for 20 h at 80 °C. A reaction mixture obtained

from the 14 sealed tubes (totally 42.0 g of the triacetate) was combined and poured into ice-water (300 mL). After neutralization with sodium hydrogen carbonate, the mixture was extracted with EtOAc (1.2 L), and the organic layer was thoroughly washed with brine, dried, and evaporated. Chromatography on silica gel (500 g, 1:8 acetone-hexane) gave 7 (24.5 g, 42.5%) as crystals: R_f 0.21 (1:3 acetone-hexane); $[\alpha]_D^{27} + 43^{\circ}$ (c 1.1, CHCl₃), and **6** (24 g, 42%) as a syrup: R_f 0.17 (1:3 acetone-hexane); $[\alpha]_D^{27} + 17^{\circ}$ (c 1.8, CHCl₃). Both compounds were identical with authentic samples⁷ in all respects. Data for 6: 1 H NMR (CDCl₃) (partial): δ 4.93 [ddd, 1 H, $J_{1,2}$ 10.0, $J_{1.5a(ax)}$ 11.0, $J_{1.5a(eq)}$ 5.7 Hz, H-1], 4.09 (dd, 1 H, $J_{5,6a}$ 5.7, J_{6gem} 11.3 Hz, H-6a), 3.95 (dd, 1 H, $J_{5.6b}$ 5.0 Hz, H-6b), 2.06, 2.05, 2.03, 2.02, and 2.01 (5 s, each 3 H, $5 \times Ac$), 1.58 [ddd, 1 H, $J_{5,5a(ax)} =$ $J_{5agem} = 12.7$ Hz, H-5a(ax)]. Data for 7: ¹H NMR (CDCl₃) (partial): δ 5.51 [ddd, 1 H $J_{1,2} = J_{1,5a(eq)} = 2.7$, $J_{1,5a(ax)}$ 5.6 Hz, H-1], 5.20 (dd, 1 H, $J_{2,3}$ 7.1 Hz, H-2), 5.15 (dd, 1 H, H-3), 3.96 (dd, 1 H, J_{5.6a} 9.4, J_{6gem} 11.0 Hz, H-6a), 3.88 (dd, 1 H, $J_{5.6b}$ 6.1 Hz, H-6b), 2.12, 2.11, 2.04, 2.01, and 1.99 (5 s, each 3 H, $5 \times Ac$).

4,6-O-Benzylidene-5a-carba- β -D-glucopyranose (8).— A solution of **6** (9.68 g, 28 mmol) in MeOH (70 mL) was treated with 1 M methanolic NaOMe (15 mL) for 1 h at room temperature. After neutralization with Amberlite IR-120B (H⁺) resin, the mixture was evaporated to dryness. The residue was dissolved in DMF (50 mL), and the solution was treated with α,α -dimethoxytoluene (5.5 mL, 37 mmol) and p-TsOH·H₂O (0.85 g, 5.0 mmol) for 3 h at 50 °C. After neutralization with Et₃N, the mixture was concentrated, and the residue was chromatographed on silica gel (300 g, 1:15 MeOH-CHCl₃) to give 8 (4.5 g, 59%) as crystals (from EtOH): mp 167–168 °C; $[\alpha]_D^{20}$ – 43° (c 1.2, MeOH); R_f 0.48 (1:15 MeOH–CHCl₃); ¹H NMR (CDCl₃): δ 7.52– 7.30 (m, 5 H, Ph), 5.55 (s, 1 H, PhCH), 4.12 (dd, 1 H, $J_{5,6a}$ 4.4, J_{6gem} 11.0 Hz, H-6a), 3.65 (dd, 1 H, $J_{5,6b}$ 11.0 Hz, H-6b), 3.51 [ddd, 1 H, $J_{1,2}$ 8.8, $J_{1,5a(ax)}$ 11.1, $J_{1,5a(eq)}$ 4.9 Hz, H-1], 3.50-3.36 (m, 2 H, H-3, H-4), 3.23 (dd, 2 H, $J_{2,3}$ 11.0 Hz, H-2), 1.86–1.78 (m, 2 H, H-5, H-5a), 1.10 [ddd, 1 H, $J_{5,5a(ax)} = J_{5agem} = 12.9$ Hz, H-5a(ax)]. HREIMS: Calcd for C₁₁H₁₈O₅ [M⁺]: 266.1154; Found: 266.1157.

4,6-O-Benzylidene-1,2-O-isopropylidene-5a-carba- β -D-glucopyranose (9) and 4,6-O-benzylidene-2,3-O-isopropylidene-5a-carba- β -D-glucopyranose (11).—To a solution of **8** (63 mg, 0.24 mmol) in DMF (1.9 mL) were added 2,2-dimethoxypropane (0.29 mL, 2.2 mmol) and p-TsOH·H₂O (9 mg, 0.05 mmol), and the mixture was stirred for 1 h at 70 °C. After neutralization with Et₃N, the mixture was concentrated, and the residue was chromatographed on silica gel (5 g, 1:5 acetone-hexane) to give **9** (38 mg, 52%) and **11** (48 mg, 48%) as a syrup. Compound **9** (54 mg, 0.18 mmol) was isomerized by treatment with DMF (1.6 mL) containing 2,2-

dimethoxypropane (0.22 mL) and p-TsOH·H₂O (9 mg) for 1 h at 70 °C giving, after chromatography, 11 (24.5 mg, 45%) and 9 (24.5 mg, 45% recovery). Data for 9: $[\alpha]_{\rm D}^{21}$ – 21° (c 1.7, CHCl₃); R_f 0.47 (1:2 acetone-toluene); ¹H NMR (CD₃OD): δ 7.53–7.35 (m, 5 H, Ph), 5.52 (s, 1 H, PhCH), 4.25 (dd, 1 H, J_{5,6a} 3.7, J_{6gem} 11.0 Hz, H-6a), 3.91 (dd, 1 H, $J_{2,3} = J_{3,4} = 8.8$ Hz, H-3), 3.82-3.36 (m, 5 H, H-1, H-2, H-4, H-6b, OH), 2.04-1.85 [m, 2 H, H-5, H-5a(eq)], 1.47 and 1.45 (2 s, each 3 H, CMe₂), 1.29 [ddd, 1 H, $J_{1,5a(ax)} = J_{5,5a(ax)} = J_{5agem} =$ 12.5 Hz, H-5a(ax)]. HREIMS: Calcd for $C_{17}H_{22}O_5$ [M⁺]: 306.1467; Found: 306.1466. Data for 11: mp 150–151 °C; $[\alpha]_{D}^{20}$ – 20° (c 1.2, CHCl₃); R_f 0.37 (1:2) acetone-toluene); ¹H NMR (CD₃OD): δ 7.54-7.30 (m, 5 H, Ph), 5.58 (s, 1 H, PhCH), 4.18 (dd, 1 H, J_{5.6a} 3.9, $J_{6\text{gem}}$ 11.7 Hz, H-6a), 3.99 [dd, 1 H, $J_{1,2}$ 9.3, $J_{1,5\text{a(ax)}}$ 9.8, $J_{1.5a(eq)}$ 4.9 Hz, H-1], 3.81 (dd, 1 H, $J_{3.4} = J_{4.5} = 9.3$ Hz, H-4), 3.77 (m, 1 H, H-6b), 3.65 (dd, 1 H, $J_{2,3}$ 9.3 Hz, H-3), 3.44 (dd, 1 H, H-2), 3.38 (br s, 1 H, OH), 2.02-1.81 [m, 2 H, H-5, H-5a(eq)], 1.49 and 1.46 (2 s, each 3 H, CMe₂), 1.18 [ddd, 1 H, $J_{1,5a(ax)}$ 9.3, $J_{5,5a(ax)}$ 10.3, J_{5agem} 13.2 Hz, H-5a(ax)]. HREIMS: Calcd for C₁₇H₂₂O₅ [M⁺]: 306.1467; Found: 306.1463.

3-O-Acetyl-4,6-O-benzylidene-1,2-O-isopropylidene-5a-carba- β -D-glucopyranose (10).—Compound 9 (18) mg, 0.057 mmol) was treated with Ac₂O (0.5 mL) in pyridine (1 mL) for 15 h at room temperature. After addition of a small amount of MeOH, the mixture was evaporated, and the residue was chromatographed on silica gel (1:8 acetone-hexane) to give 10 (20 mg, 96%) as a syrup: $[\alpha]_D^{20} - 26^{\circ}$ (c 2.0, CHCl₃); R_f 0.22 (1:4) acetone-hexane); ¹H NMR (CD₃OD): δ 7.50-7.30 (m, 5 H, Ph), 5.48 (s, 1 H, PhCH), 5.34 (dd, 1 H, $J_{2,3}$ = $J_{3,4} = 9.4 \text{ Hz}, \text{ H-3}$, 4.23 (dd, 1 H, $J_{5,6a}$ 3.9, $J_{6\text{gem}}$ 11.0 Hz, H-6a), 3.72 (dd, 1 H, $J_{5.6b}$ 11.0 Hz, H-6b), 3.72– 3.46 (m, 3 H, H-1, H-2, H-4), 2.12 (s, 3 H, Ac), 2.15-1.94 [m, 2 H, H-5, H-5a(eq)], 1.48 and 1.40 (m, 6 H, CMe₂), 1.28 [ddd, 1 H, $J_{1.5a(ax)} = J_{5.5a(ax)} = 11.7$, J_{5agem} 12.0 Hz, H-5a(ax)]. HREIMS: Calcd for C₁₉H₂₄O₆ [M⁺]: 348.1573; Found: 348.1575.

1-O-Acetyl-4-6-O-benzylidene-2,3-O-isopropylidene-5a-carba-β-D-glucopyranose (12).—Compound 11 (9.5 mg, 0.03 mmol) was acetylated as described in the preparation of 10 to give, after chromatography, 12 (11 mg, 98%) as crystals: mp 167–168 °C; $[\alpha]_D^{20}$ – 49° (c 1.1, CHCl₃); R_f 0.60 (1:4 acetone–hexane); ¹H NMR (CD₃OD): δ 7.55–7.20 (m, 5 H, Ph), 5.58 (s, 1 H, PhCH), 5.04 [dd, 1 H, $J_{1,2} = J_{1,5a(ax)} = 10.1$, $J_{1,5a(eq)}$ 4.6 Hz, H-1], 4.18 (dd, 1 H, $J_{5,6a}$ 4.2, J_{6gem} 10.9 Hz, H-6a), 3.82 (dd, 1 H, $J_{3,4} = J_{4,5} = 9.3$ Hz, H-4), 3.63 (dd, 1 H, $J_{2,3}$ 9.3 Hz, H-2), 2.11 (s, 3 H, Ac), 2.20–1.94 [m, 2 H, H-5, H-5a(eq)], 1.50 and 1.46 (2 s, each 3 H, CMe₂), 1.11 [ddd, 1 H, $J_{5,5a(ax)}$ 12.9, J_{5agem} 13.2 Hz, H-5a(ax)]. HREIMS: Calcd for $C_{19}H_{24}O_6$ [M⁺]: 348.1573; Found: 348.1567.

Octyl 4,6-O-benzylidene-1,2-O-isopropylidene-5a*carba-β-*D*-glucopyranoside* (**13**).—To dry DMF (7 mL) were added, in turn, hexane-washed NaH (106 mg, 2.63 mmol) and a solution of 11 (404 mg, 1.32 mmol) in DMF (12 mL) under argon, and the resulting mixture was stirred for 30 min at 0 °C. 1-Bromooctane (0.457 mL, 2.63 mmol) was then added to the mixture, which was stirred for 5 h at room temperature. After addition of a small amount of MeOH, the mixture was diluted with EtOAc (100 mL), and the solution was washed thoroughly with brine, dried, and evaporated. The residue was chromatographed on silica gel (25 g, 1:15 acetone-hexane) to give 13 (439 mg, 79.5%) as crystals: mp 57–58 °C; $[\alpha]_D^{20}$ – 27° (c 1.5, CHCl₃); R_f 0.43 (1:4) acetone-hexane); ¹H NMR (CD₃OD): δ 7.60–7.25 (m, 5 H, Ph), 5.58 (s, 1 H, PhCH), 4.18 (dd, 1 H, J_{5.6a} 3.7, $J_{6\text{gem}}$ 10.7 Hz, H-6a), 3.83-3.40 (m, 7 H, H-1, H-2, H-3, H-4, H-6b, OCH₂), 2.03-1.82 [m, 2 H, H-5, H-5a(eq)], 1.62-1.53 [m, 2 H, OCH₂CH₂], 1.47 and 1.45 (2 s, each 3 H, CMe₂), 1.40-1.15 [m, 10 H, $(CH_2)_5$ Me], 1.08 [ddd, 1 H, $J_{1,5a(ax)}$ 10.1, $J_{5,5a(ax)}$ 12.9, J_{5agem} 13.2 Hz, H-5a(ax)], 0.88 (t, 3 H, J 6.6 Hz, CH_2CH_3). HREIMS: Calcd for $C_{25}H_{38}O_5$ [M⁺]: 418.2719; Found: 418.2746.

Octyl 2,3,4,6-tetra-O-acetyl-5a-carba- β -D-glucopyranoside (14).—Compound 13 (387 mg, 0.93 mmol) was treated with 80% aq HOAc (10 mL) for 1 h at 50 °C. A mixture was evaporated to dryness, and the residue was acetylated conventionally to give, after chromatography on silica gel (20 g, 1:4 EtOAc-hexane), 14 (424 mg, 98%) as a syrup: $[\alpha]_D^{20} + 0.2^{\circ}$ (c 2.5, CHCl₃); R_f 0.38 (1:2 EtOAc-hexane); ¹H NMR (CD₃OD): δ 5.04–4.88 (m, 3 H, H-2, H-3, H-4), 4.00 (dd, 1 H, J_{5,6a} 5.6, J_{6gem} 11.6 Hz, H-6a), 3.89 (dd, 1 H, $J_{5,6b}$ 5.6 Hz, H-6b), 3.60–3.58 (m, 2 H, OCH₂), 3.39– 3.22 (m, 2 H, OCH₂), 2.08 [ddd, 1 H, $J_{1.5a(eq)}$ = $J_{5,5a(eq)} = 4.2$, J_{5agem} 13.2 Hz, H-5a(eq)], 1.99, 1.97, 1.95, and 1.92 (4 s, each 3 H, $4 \times Ac$), 1.95–1.80 (m, 1 H, H-5), 1.50-1.30 [m, 3 H, H-5a(ax), OCH₂] 1.30-1.10[m, 10 H, $(CH_2)_5CH_3$], 0.81 (t, 3 H, J 6.1 Hz, CH_2CH_3). HREIMS: Calcd for C₂₃H₃₈O₉ [M⁺]: 458.2515; Found: 458.2530.

Octyl 5a-carba-β-D-glucopyranoside (1).—A solution of 14 (387 mg, 0.84 mmol) in MeOH (2 mL) was treated with 1 M methanolic NaOMe (0.8 mL) at room temperature for 2 h. After neutralization with Amberlite IR-120B (H⁺) resin, the mixture was evaporated, and the residue was chromatographed on silica gel (15 g, 1:20 MeOH–CHCl₃) to give 1 (215 mg, 88%) as crystals: mp 83–84 °C; [α]₁₉¹⁹ – 14° (c 0.9, 1:1 MeOH–CHCl₃); R_f 0.16 (1:10 MeOH–CHCl₃), ¹H NMR (CD₃OD): δ 3.77–3.70 (m, 2 H, H-6a, OH), 3.54–3.26 (m, 5 H, H-2, H-3, H-4, H-6b, OCH₂), 3.20 (m, 1 H, H-1), 3.06, 2.92, and 2.76 (3 br s, each 1 H, 3 × OH), 1.99 [ddd, 1 H, $J_{1,5a(eq)} = J_{5,5a(eq)} = 4.2$, J_{5agem} 13.4 Hz, H-5a(eq)], 1.80–1.65 (m, 1 H, H-5), 1.65–1.50 (m, 2 H,

OCH₂C H_2), 1.40–1.20 [m, 10 H, (C H_2)₅CH₃], 1.04 [ddd, $J_{1,5a(ax)}$ 11.7 Hz, H-5a(ax)], 0.81 (t, 3 H, J 7.1 Hz, CH₂C H_3). HREIMS: Calcd for C₁₅H₃₀O₅ [M⁺]: 290.2093; Found: 290.2116.

4,6-O-Benzylidene-5a-carba-α-D-galactopyranose (15).—A solution of 7 (12.7 g, 32.8 mmol) in MeOH (50 mL) was treated with methanolic NaOMe (10 mL) for 2 h at room temperature. After neutralization with Amberlite IR-120B (H⁺) resin, the mixture as evaporated to dryness. The residue was dissolved in DMF (50 mL), and α,α-dimethoxytoluene (6.8 mL, 46 mmol) and p-TsOH·H₂O (1.1 g, 6.4 mmol) were added to it, and the mixture was stirred for 3 h at 50 °C under diminished pressure (water aspirator). After neutralization with Et₃N, the mixture was evaporated, and the residue was chromatographed (silica gel 400 g, 1:20 MeOH-CHCl₃) to give **15** (4.95 g, 56.7%) as crystals: mp 155.5–157 °C; $[\alpha]_{D}^{20}$ +46.5° (c 1.0, MeOH); R_f 0.54 (1:10 MeOH–CHCl₃); ¹H NMR (CD₃OD): δ 7.55–7.25 (m, 5 H, Ph), 5.52 (s, 1 H, CHPh), 4.25 (br s, 1 H, H-4), 4.19-4.06 (m, 2 H, H-1, H-6a), 3.91 (m, 1 H, H-6b), 3.82 (dd, 1 H, $J_{2,3}$ 10.1, $J_{3,4}$ 2.7 Hz, H-3), 3.71 (dd, 1 H, $J_{1,2}$ 2.4 Hz, H-2), 2.34 [ddd, 1 H, $J_{1,5a(eq)}$ 2.0, $J_{5,5a(eq)}$ 12.0, J_{5agem} 13.9 Hz, H-5a(eq)], 1.99–1.88 (m, 1 H, H-5), 1.65 [m, 1 H, H-5a(ax)]. HREIMS: Calcd for C₁₄H₁₈O₅ [M⁺]: 266.1154; Found: 266.1184.

3-O-Acetyl-4,6-O-benzylidene-1,2-O-isopropylidene-5a-carba-α-D-galactopyranose (16) and 1-O-acetyl-4,6-O-benzylidene-2,3-O-isopropylidene-5a-carba-α-D-galactopyranose acetate (17).—To a solution of 15 (242 mg, 0.91 mmol) in DMF (4.8 mL) were added 2methoxypropene (0.45 mL, 4.7 mmol) and p-TsOH·H₂O (31 mg, 0.18 mmol), and the mixture was stirred for 30 min at 0 °C. After neutralization with Et₃N, the mixture was evaporated, and the residue was chromatographed (silica gel 5 g, 1:2 acetone-hexane) to give an inseparable mixture of the expected alcohols. The mixture was acetylated conventionally, and the products were chromatographed on silica gel $(1:10 \rightarrow$ 1:5 EtOAc-hexane) to give **16** (111 mg, 38%), as a syrup, and 17 (173 mg, 59%), as crystals. Data for 16: $[\alpha]_{\rm D}^{22}$ + 131° (c 1.1, CHCl₃); $R_{\rm f}$ 0.48 (1:2 EtOAc-hexane); ¹H NMR (CD₃OD): δ 7.48–7.35 (m, 5 H, Ph), 5.44 (s, 1 H, CHPh), 4.72 (dd, 1 H, J_{2,3} 8.6, J_{3,4} 2.9 Hz, H-3), 4.47 (m, 1 H, H-1), 4.31–4.27 (m, 2 H, H-2, H-4), 4.10 (dd, 1 H, J_{5,6a} 2.4, J_{6gem} 11.5 Hz, H-6a), 3.97 (dd, 1 H, $J_{5,6b}$ 1.2 Hz, H-6b), 2.63 [dd, 1 H, $J_{1,5a(ax)}$ 4.4, $J_{5.5a(ax)}$ 12.5, J_{5agem} 15.4 Hz, H-5a(ax)], 2.20–2.04 [m, 1 H, H-5a(eq)], 2.14 (s, 3 H, Ac), 2.03-1.94 (m, 1 H, H-5), 1.52 and 1.38 (2 br s, each 3 H, CMe₂). HREIMS: Calcd for $C_{19}H_{24}O_6$ [M⁺]: 348.1573; Found: 348.1579. Data for **17**: mp 106–107 °C; $[\alpha]_D^{22} + 44^\circ$ (c 1.1, CHCl₃); R_f 0.38 (1:2 EtOAc-hexane); ¹H NMR (CD₃OD): δ 7.49–7.26 (m, 5 H, Ph), 5.55 (s, 1 H, CHPh), 5.60–5.45 (m, 1 H, H-1), 4.58 (m, 1 H, H-4), 4.19 (dd, 1 H, J_{1,2} 2.6, J_{2,3} 9.9 Hz, H-2), 4.17 (dd, 1 H,

 $J_{5,6a}$ 2.9, J_{6gem} 11.7 Hz, H-6a), 4.01 (dd, 1 H, $J_{3,4}$ 2.5 Hz, H-3), 4.04–3.95 (m, 1 H, H-6b), 2.37 [ddd, 1 H, $J_{1,5a(ax)}$ 2.9, $J_{5,5a(ax)}$ 12.7, J_{5agem} 17.6 Hz, H-5a(ax)], 2.10 (s, 3 H, Ac), 1.95–1.85 [m, 1 H, H-5a(eq)], 1.85–1.75 (m, 1 H, H-5), 1.45 and 1.44 (2 s, each 3 H, CMe₂). HREIMS: Calcd for $C_{19}H_{24}O_6$ [M⁺]: 348.1573; Found: 348.1562.

1-O-Methanesulfonyl-2,3,4,6-tetra-O-methoxymethyl-5a-carba-α-D-galactopyranose (18).—Compound 17 (12 mg, 33 µmol) was treated with 1 M methanolic NaOMe (0.2 mL) in MeOH (1.0 mL) for 1 h at room temperature. After careful neutralization with Amberlite IR-120B (H⁺) resin, the mixture was evaporated. The residue was dissolved in pyridine (1.0 mL) and treated with methanesulfonyl chloride (7.7 µL, 0.10 μmol) for 22 h at room temperature. The mixture was evaporated after addition of a small amount of MeOH, and the residue was dissolved in EtOAc (15 mL). The solution was washed with brine, dried, and evaporated. The residue was treated with 80% aq HOAc (1 mL) for 1 h at 60 °C, and the mixture was evaporated. The residual product was dissolved in CH₂Cl₂ (1.0 mL) and treated with chloromethylmethyl ether (28 µL, 0.27 μ mol) and N,N-diisopropylethylamine (32 μ L, 0.27 μmol) for 12 h at 40 °C. The mixture was extracted with CHCl₃ (15 mL), and the solution was thoroughly washed with water. The product was chromatographed (0.5 g, 1:3 acetone-hexane) to give 18 (9.7 mg, 67%) as a syrup: $[\alpha]_D^{22} + 11^{\circ}$ (c 2.7, CHCl₃); R_f 0.35 (1:2 acetone-hexane); ¹H NMR (CD₃OD): δ 5.17–5.10 (s, 1 H, H-1), 4.85-4.60 (m, 8 H, $4 \times OCH_2$), 4.13 (m, 1 H, H-4), 4.05 (dd, 1 H, $J_{5,6a}$ 2.9, J_{6gem} 10.3 Hz, H-6a), 3.86 (dd, 1 H, J_{5.6b} 2.4 Hz, H-6b), 3.55-3.46 (m, 14 H, H-2, H-3, $4 \times OCH_3$), 3.12 (s, 3 H, Ms), 2.28–2.15 (m, 1 H, H-5), 1.91 [ddd, 1 H, $J_{1,5a(eq)} = J_{5,5a(eq)}$ 3.7, J_{5agem} 14.4 Hz, H-5a(eq)], 1.11 [m, 1 H, H-5a(ax)]. HREIMS: Calcd for $C_{16}H_{32}O_{11}$ [M⁺]: 432.1666; Found: 432.1636.

On a preparative scale, starting from **17** (1.39 g, 3.99 mmol), a syrupy sample of compound **18** (0.894 g, 52%) was obtained.

1-O-Acetyl-2,3,4,6-tetra-O-methoxymethyl-5a-carba-β-D-galactopyranose (19).—A mixture of 18 (795 mg, 1.83 mmol), KOAc (3.6 g, 37 mmol), and DMF (16 mL) was stirred for 2 days at 100 °C. The cooled mixture was diluted with EtOAc (150 mL), and the resulting solution washed with brine, dried, and evaporated. The residue was chromatographed on silica gel (40 g, 1:10 acetone-hexane) to give 19 (562 mg, 77%) as a syrup: $[\alpha]_D^{22} + 52^\circ$ (c 1.0, CHCl₃); R_f 0.59 (1:2 acetone-hexane); ¹H NMR (CD₃OD): δ 5.17–5.10 (s, 1 H, H-1), 4.88–4.58 (m, 8 H, 4 × OCH₂), 4.08 (m, 1 H, H-4), 3.96 (dd, 1 H, $J_{1,2}$ 9.6, $J_{2,3}$ 8.8 Hz, H-2), 3.53 (dd, 1 H, $J_{5,6a}$ 2.2, J_{6gem} 9.8 Hz, H-6a), 3.49 (dd, $J_{3,4}$ 8.8 Hz, H-3), 3.47–3.30 (m, 13 H, H-6b, 4 × OCH₃), 2.08 (s, 3 H, Ac), 1.90–1.76 [m, 2 H, H-5, H-5a(eq)], 1.52 [m, 1

H, H-5a(ax)]. HREIMS: Calcd for $C_{17}H_{32}O_{10}S$ [M⁺]: 396.1996; Found: 396.1985.

2,3,4,6-Tetra-O-methoxymethyl-5a-carba-β-D-galactopyranose (20). —Compound 19 (533 mg, 1.34 mmol) was treated with 1 M NaOMe (0.53 mL) in MeOH (2.7 mL) for 2 h at room temperature. The product was chromatographed (silica gel 20 g, 1:4 acetone–hexane) to give 20 (420 mg, 88%) as a syrup: R_f 0.30 (1:2 acetone–hexane); [α]_D²² – 51° (c 1.1, CHCl₃); ¹H NMR (CD₃OD): δ 4.80–4.52 (m, 8 H, 4 × OCH₂), 4.10–3.90 (m, 2 H, H-2, H-4), 3.60–3.20 (m, 16 H, H-1, H-3, H-6,6, 4 × OCH₃), 3.12 (s, 3 H, Ms), 1.82–1.65 [m, 2 H, H-5, H-5a(eq)], 1.45 [ddd, 1 H, $J_{1,5a(ax)} = J_{5,5a(ax)}$ 11.2, J_{5agem} 13.4 Hz, H-5a(ax)]. HREIMS: Calcd for $C_{13}H_{25}O_8$ [M – CH₂OCH₃]: 309.1549; Found: 309.1543.

Dodecyl 2,3,4,6-tetra-O-methoxymethyl-5a-carba-β-D-galactopyranoside (21).—A solution of 20 (171 mg, 0.48 mmol) in DMF (5.0 mL) was treated with NaH (58 mg, 1.45 mmol) for 30 min at 0 °C as in the preparation of 13. Then 1-bromododecane (0.35 mL, 1.45 mmol) was added to it, and the resulting mixture was stirred for 27 h at room temperature. After addition of a small amount of MeOH, the mixture was diluted with EtOAc (60 mL), and the solution was washed with brine, dried, and evaporated. The residue was chromatographed (silica gel 15 g, 1:8 EtOAc-toluene) to give **21** (198 mg, 79%) as a syrup: R_{ℓ} 0.52 (1:2 acetone-hexane); $[\alpha]_{D}^{22} - 20^{\circ} (c \ 1.1, CHCl_{3}); {}^{1}H \ NMR$ (CD₃OD): δ 4.88–4.56 (m, 8 H, 4 × OCH₂), 4.03 (m, 1 H, H-4), 3.83 (ddd, 1 H, $J_{1,2} = J_{2,3}$ 9.5 Hz, H-2), 3.63-3.48 (m, 4 H, H-6,6, OC H_2 CH₂), 3.48-3.15 (m, 14 H, H-1, H-3, $4 \times OCH_3$), 1.83 [m, 1 H, H-5a(eq)], 1.75-1.48 [m, 4 H, H-5, H-5a(ax), OCH₂CH₂], 1.34-1.18 [m, 18 H, OCH₂CH₂(CH₂)₉], 0.88 (t, 3 H, J 6.8 Hz, CH_2CH_3). HREIMS: Calcd for $C_{25}H_{49}O_8$ [M – CH₂OCH₃]: 477.3427; Found: 477.3428.

Dodecyl 2,3,4,6-tetra-O-acetyl-5a-carba-β-D-galactopyranoside (22).—A solution of 21 (186 mg, 0.35 mmol) in 4 M HCl (5.5 mL) was stirred for 3 h at 60 °C, and then evaporated. The residue was acetylated conventionally, and the product was chromatographed on silica gel (12 g, 1:10 acetone-hexane) to give 22 (132 mg, 72%) as a syrup: $[\alpha]_D^{22} - 8^{\circ}$ (c 0.9, CHCl₃); R_f 0.46 (1:2 EtOAc-hexane); 1 H NMR (CD₃OD): δ 5.45 (m, 1 H, H-4), 5.29 (dd, 1 H, $J_{1,2} = J_{2,3}$ 10.5 Hz, H-2), 4.84 (dd, 1 H, J_{3.4} 2.8 Hz, H-3), 4.10–3.87 (m, 2 H, H-6,6), 4.88-4.56 (m, 8 H, $4 \times OCH_2$), 4.03 (m, 1 H, H-4), 3.68-3.29 (m, 3 H, H-1, OC H_2 CH₂), 2.10, 2.05, 2.04, and 1.98 (4 s, each 3 H, $4 \times Ac$), 2.10–1.90 [m, 2 H, H-5, H-5a(eq)], 1.65-1.45 [m, 3 H, H-5a(ax), OCH_2CH_2], 1.32–1.24 [m, 18 H, $OCH_2CH_2(CH_2)_9$], 0.88 (t, 3 H, J 6.8 Hz, CH₂CH₃). HREIMS: Calcd for $C_{27}H_{46}O_9$ [M⁺]: 514.3142; Found: 514.3143.

Dodecyl 5a-carba-β-D-galactopyranoside (2).—Compound 22 (94 mg, 0.18 mmol) was treated with 1 M methanolic NaOMe (0.4 mL) in 1:2 MeOH–CHCl₃ (2

mL) for 2 h at room temperature. The product was chromatographed on silica gel (5 g, 1:20 MeOH–CHCl₃) to give **2** (58 mg, 92%) as crystals: mp 78–79 °C; $[\alpha]_D^{22}$ – 22° (c 0.6, 1:1 MeOH–CHCl₃); R_f 0.46 (1:2 MeOH–CHCl₃); 1 H NMR (CD₃OD): δ 3.95 (m, 1 H, H-4), 3.88–3.65 (m, 5 H, H-2, H-6,6, OC H_2 CH₂), 3.26 (m, 1 H, H-3), 3.10 [ddd, 1 H, $J_{1,2}$ 9.4, $J_{1,5a(ax)}$ 10.3, $J_{1,5a(eq)}$ 4.9 Hz, H-1], 1.73 [m, 1 H, H-5a(eq)], 1.60–1.45 (m, 3 H, H-5, OCH₂CH₂), 1.37 [m, 1 H, H-5a(ax)], 1.28–1.17 [m, 18 H, OCH₂CH₂(C H_2)₉], 0.80 (t, 3 H, $J_{1,2}$ 6.1 Hz, CH₂C H_3). HREIMS: Calcd for C₁₉H₃₈O₅ [M⁺]: 346.2719; Found: 346.2726.

 $4,6-O-Benzylidene-2-deoxy-2-nitro-5a-carba-\beta-D$ glucopyranose (23) and 4,6-O-benzylidene-2-deoxy-2-nitro-5a-carba-β-D-gulopyranose (24).—To a solution of 8 (2.49 g, 9.3 mmol) in water (100 mL) were added, in turn, NaHCO₃ (1.49 g, 17 mmol) and NaIO₄ (6.97 g, 32.5 mmol), and the resulting mixture was stirred for 5 h at room temperature. Precipitates were removed by filtration, and the filtrate was evaporated. The residue was dissolved in MeOH (75 mL), and the solution was treated with nitromethane (1.66 mL, 31 mmol) and 1 M methanolic NaOMe (6.6 mL) for 12 h at room temperature. After neutralization with Amberlite IR-120B (H⁺) resin, the mixture was evaporated. The residual products were chromatographed on a silica gel column (180 g, 1:40 MeOH–CHCl₃) to give **23** (1.55 g, 56%) as an amorphous solid and 24 (0.49 g, 18%) as a syrup.

Data for **23**: R_f 0.48 (1:15 MeOH–CHCl₃); IR (KBr): ν 3400, 1560, 1370 cm⁻¹. HREIMS: Calcd for C₁₄H₁₇NO₆ [M⁺]: 295.1056; Found 295.1055. **24**: R_f 0.55 (1:15 MeOH–CHCl₃); IR (neat): ν 3400, 1550, 1380 cm⁻¹. HREIMS: Calcd for C₁₄H₁₇NO₆ [M⁺]: 295.1056; Found 295.1061.

2-Acetamido-3-O-acetyl-4,6-O-benzylidene-2-deoxy-*5a-carba-β-*D-*glucopyranose acetate* (**25**).—A solution of 23 (1.47 g, 4.98 mmol) in MeOH (50 mL) containing Ac₂O (2.1 mL, 22.0 mmol) was hydrogenated for 40 h at room temperature in the presence of Raney nickel T-4 (three-microspoonfuls) in a Parr shaker-type apparatus and using an initial hydrogen pressure of ~ 250 kPa. The catalyst was removed by filtration and the filtrate was evaporated. The residue was acetylated conventionally, and the product was chromatographed on silica gel (130 g, 1:2 acetone-hexane) to give 25 (1.3 g, 67%) as crystals: mp 232–233 °C; $[\alpha]_{D}^{27}$ – 33° (c 1.0, CHCl₃); R_f 0.34 (1:3 acetone-toluene); IR (KBr): 3305, 1740, 1665, 1540 cm⁻¹; ¹H NMR (CDCl₃): δ 7.50–7.27 (m, 5 H, Ph), 5.77 (d, 1 H, $J_{2,NH}$ 9.8 Hz, NH), 5.52 (s, 1 H, CHPh), 5.08 (dd, 1 H, $J_{2,3} = J_{3,4} = 10.0$ Hz, H-3), 4.86 (ddd, 1 H, $J_{1,2}$ 10.3, $J_{1,5a(ax)}$ 11.0, $J_{1,5a(eq)}$ 4.9 Hz, H-1), 4.28 (ddd, 1 H, H-2), 4.14 (dd, 1 H, $J_{5.6a}$ 4.4, J_{6gem} 11.0 Hz, H-6a), 3.71-3.58 (m, 2 H, H-4, H-6b), 2.08, 2.04, and 2.02 (3 s, each 3 H, $3 \times Ac$), 1.71 (m, 1 H, H-5), 1.36-1.20 (m, 2 H, H-5a,5a). HREIMS: Calcd for C₂₀H₂₅NO₇ [M⁺]: 391.1631; Found 391.1620.

Benzyl 2-acetamido-4,6-O-benzylidene-2-deoxy-5a-carba-β-D-glucopyranoside (26).—Compound 25 (1.16 g, 2.96 mmol) was O-deacetylated with 1 M NaOMe (2.3 mL) in MeOH (23 mL) as in the preparation of 8 to give 26 (0.91 g, ~100%) as crystals: mp 215–226 °C; [α]_D²⁰ +65° (c 1.2, MeOH); R_f 0.13 (1:10 MeOH–CHCl₃); IR (KBr): v 3445, 3275, 1650, 1575 cm⁻¹; ¹H NMR (CD₃OD): δ 7.55–7.30 (m, 5 H, Ph), 5.80 (s, 1 H, CHPh), 4.14 (dd, 1 H, $J_{5,6a}$ 3.9, J_{6gem} 10.7 Hz, H-6a), 3.75–3.62 (m, 2 H, H-2, H-3), 3.62–3.45 (m, 3 H, H-1, H-4, H-6b), 2.01 (s, 3 H, Ac), 1.86–1.70 [m, 1 H, H-5, H-5a(eq)], 1.21 [ddd, 1 H, $J_{1,5a(ax)} = J_{5,5a(ax)} = 9.8$, J_{5agem} 13.3 Hz, H-5a(ax)]. HREIMS: Calcd for $C_{16}H_{21}NO_5$ [M⁺]: 307.1420; Found 307.1430.

2-acetamido-4,6-O-benzylidene-2-deoxy-5a-Benzvl carba-β-D-glucopyranoside (27), 2-acetamido-3-O-benzyl-4,6-O-benzylidene-2-deoxy-5a-carba-β-D-glucopyranose (29), and benzyl 2-acetamido-3-O-benzyl-4,6-Obenzylidene - 2 - deoxy - 5a - carba - β - D - glucopyranoside (31).—To a solution of **26** (32 mg, 0.14 mmol) in DMF (1.0 mL) was added NaH (11 mg, 0.27 mmol), and the mixture was stirred for 30 min at 0 °C. After addition of benzyl bromide (18.2 µL, 0.15 mmol), the mixture was stirred for 1 h at 0 °C, and then the reaction was quenched by addition of small amount of MeOH. The mixture was evaporated and the residue was chromatographed on silica gel (5 g, 1:2 acetone-toluene) to give 31 (21 mg, 32%), 27 (2 mg, 3%), 29 (22 mg, 41%), and recovered 26 (10 mg) remained unchanged. Data for 27: mp 200–201 °C; $[\alpha]_D^{25}$ – 50° (c 0.8, CHCl₃); R_f 0.38 (1:10 MeOH-CHCl₃); IR (neat): v 3450, 3305, 1650, 1555 cm⁻¹; ¹H NMR (CDCl₃): δ 7.50–7.20 (m, 10 H, $2 \times Ph$), 5.49 (s, 1 H, CHPh), 5.42 (d, 1 H, $J_{2,NH}$ 6.6 Hz, NH), 4.64 and 4.34 (ABq, J_{gem} 12.0 Hz, CH₂Ph), 4.12 (dd, 1 H, J_{5,6a} 4.4, J_{6gem} 11.2 Hz, H-6a), 4.04 (br s, 1 H, OH), 3.70 (ddd, 1 H, $J_{1,2} = J_{2,3} = 9.4$ Hz, H-2), 3.67–3.38 (m, 4 H, H-1, H-3, H-4, H-6b), 1.90 (s, 3 H, Ac), 1.93 [m, 1 H, H-5a(eq)], 1.70 (m, 1 H, H-5), 1.17 [m, 1 H, H-5a(ax)]. HREIMS: Calcd for $C_{23}H_{27}NO_5$ [M⁺]: 397.1889; Found: 397.1889. Data for **29**: mp 217–218 °C; R_f 0.31 (1:10 MeOH–CHCl₃); $[\alpha]_D^{22}$ $+30^{\circ}$ (c 0.8, CHCl₃); IR (neat): v 3450, 3305, 1650, 1555 cm⁻¹; 1 H NMR (CDCl₃): δ 7.55–7.34 (m, 10 H, $2 \times Ph$), 5.61 (s, 1 H, CHPh), 5.35 (d, 1 H, $J_{2,NH}$ 3.4 Hz, NH), 5.00 (br s, 1 H, OH), 4.94 and 4.69 (ABq, J_{gem} 12.2 Hz, CH₂Ph), 4.18 (dd, 1 H, $J_{5,6a}$ 4.2, $J_{6\text{gem}}$ 11.0 Hz, H-6a), 3.75-3.50 (m, 4 H, H-1, H-2, H-4, H-6b), 3.44 (dd, 1 H, $J_{2,3} = J_{3,4} = 9.6$ Hz, H-3), 1.84 (s, 3 H, Ac), 1.90–1.72 [m, 2 H, H-5, H-5a(eq)], 1.17 [m, 1 H, H-5a(ax)]. HREIMS: Calcd for $C_{23}H_{27}NO_5$ [M⁺]: 397.1889; Found: 397.1887. Data for 31: mp 210.5-212 °C; $[\alpha]_D^{22} - 15^\circ$ (c 2.4, CHCl₃); R_f 0.48 (1:10 acetone-toluene); IR (neat): v 3290, 1650, 1555 cm⁻¹; ¹H NMR (CDCl₃): δ 7.55–7.20 (m, 10 H, 2 × Ph), 5.57 (s, 1 H, CHPh), 5.27 (d, 1 H, $J_{2,NH}$ 7.8 Hz, NH), 4.91 and 4.43 (ABq, J_{gem} 11.7 Hz, CH₂Ph), 4.17 (dd, 1 H, $J_{5,6a}$

4.4, $J_{6\text{gem}}$ 11.0 Hz, H-6a), 3.88 (dd, 1 H, $J_{2,3} = J_{3,4} = 9.5$ Hz, H-3), 3.70–3.50 (m, 3 H, H-2, H-4, H-6b), 1.87 (s, 3 H, Ac), 1.98–1.76 [m, 2 H, H-5, H-5a(eq)], 1.08 [ddd, 1 H, $J_{5\text{agem}}$ 12.5 Hz, H-5a(ax)]. HREIMS: Calcd for $C_{30}H_{33}NO_5$ [M⁺]: 487.2359; Found: 487.2362.

Benzyl 2-acetamido-3-O-acetyl-4,6-O-benzylidene-2deoxy-5a-carba- β -D-glucopyranoside (28).—Compound 27 (1.8 mg, 4.5 mmol) was acetylated conventionally, and the product was chromatographed on silica gel (1.5 g, 1:2 acetone-hexane) to give **28** (2.0 mg, $\sim 100\%$) as crystals: mp 214–215 °C; $[\alpha]_D^{25}$ – 61° (c 1.1, CHCl₃); R_c 0.53 (1:2 acetone-toluene); IR (neat): ν 3295, 1635, 1560 cm⁻¹; ¹H NMR (CDCl₃): δ 7.50–7.20 (m, 10 H, $2 \times Ph$), 5.51 (s, 1 H, CHPh), 5.35 (d, 1 H, $J_{2,NH}$ 9.5 Hz, NH), 4.97 (dd, 1 H, $J_{2,3} = J_{3,4} = 10.1$ Hz, H-3), 4.66 and 4.38 (ABq, J_{gem} 12.1 Hz, CH_2Ph), 4.23 (m, 1 H, H-2), 4.19 (dd, 1 H, $J_{5,6a}$ 4.4, J_{6gem} 11.0 Hz, H-6a), 3.66 (ddd, 1 H, J_{5,6b} 10.9 Hz, H-6b), 3.64 (dd, 1 H, $J_{4,5}$ 10.1 Hz, H-4), 3.32 [ddd, 1 H, $J_{1,2} = J_{1,5a(ax)} =$ 10.5, $J_{1.5a(eq)}$ 4.4 Hz, H-1], 2.05 and 1.92 (2 s, each 3 H, $2 \times Ac$), 1.92–1.80 [m, 2 H, H-5, H-5a(eq)], 0.87 [m, 1 H, H-5a(ax)]. HREIMS: Calcd for $C_{25}H_{23}NO_6$ [M⁺]: 439.1995; Found: 439.1997.

2-Acetamido-1-O-acetyl-3-O-benzyl-4,6-O-benzylidene - 2-deoxy - 5a - carba - β - D - glucopyranose(30).— Compound 29 (17 mg, 0.043 mmol) was acetylated conventionally, and the product was chromatographed on silica gel (1.5 g, 1:2 acetone-hexane) to give 30 (19 mg, $\sim 100\%$) as crystals: mp 208–209 °C; $[\alpha]_D^{20} + 15$ ° (c 0.8, CHCl₃); R_f 0.47 (1:2 acetone-toluene); ¹H NMR (CDCl₃): δ 7.55–7.25 (m, 10 H, 2 × Ph), 5.59 (s, 1 H, CHPh), 5.14 (d, 1 H, $J_{2.NH}$ 9.5 Hz, NH), 4.91 and 4.67 (ABq, J_{gem} 12.0 Hz, CH_2 Ph), 4.81 [ddd, 1 H, $J_{1,2}$ 9.3, $J_{1,5a(ax)}$ 11.0, $J_{1,5a(eq)}$ 4.6 Hz, H-1], 4.18 (dd, 1 H, $J_{5,6a}$ 4.4, J_{6gem} 11.2 Hz, H-6a), 4.08 (ddd, 1 H, $J_{1,2} = J_{2,3} =$ 9.3 Hz, H-2), 3.72 (dd, 1 H, J_{3.4} 9.6, J_{4.5} 11.0 Hz, H-4), 3.64 (ddd, 1 H, J_{5.6b} 11.0 Hz, H-6b), 3.47 (dd, 1 H, H-3), 2.02 and 1.84 (2 s, each 3 H, $2 \times Ac$), 1.98–1.70 [m, 2 H, H-5, H-5a(eq)], 1.27 [ddd, 1 H, $J_{5.5a(ax)}$ 11.2, J_{5agem} 12.5 Hz, H-5a(ax)]. HREIMS: Calcd for C₂₅H₂₃NO₆ [M⁺]: 439.1995; Found: 439.1990.

Dodecyl 2-acetamido-3-O-benzyl-4,6-O-benzylidene-2-deoxy-5a-carba-β-D-glucopyranoside (32).—Compound 29 (36.0 mg, 0.091 mmol) was treated with 1-bromododecane (43.4 μ L, 0.18 mmol) in the presence of NaH (7.2 mg, 0.18 mmol) in DMF (1.0 mL) as in the preparation of 13. The product was chromatographed on silica gel (4 g, 1:3 EtOAc-hexane) to give 32 (35.0 mg, 68%) as crystals: mp 97–98 °C; $[\alpha]_D^{25}$ – 5° (c 1.0, CHCl₃); R_f 0.47 (1:2 acetone-toluene); IR (neat): v3280, 2915, 2855, 1650, 1555 cm⁻¹; ¹H NMR (CDCl₃): δ 7.50–7.10 (m, 10 H, 2 × Ph), 5.50 (s, 1 H, CHPh), 5.40 (d, 1 H, $J_{2.NH}$ 7.8 Hz, NH), 4.84 and 4.56 (ABq, J_{gem} 12.0 Hz, C H_2 Ph), 4.10 (dd, 1 H, $J_{5.6a}$ 3.9, $J_{6\text{gem}}$ 11.2 Hz, H-6a), 3.87 (dd, 1 H, $J_{2,3} = J_{3,4} = 9.3$ Hz, H-3), 3.64–3.18 (m, 6 H, H-1, H-2, H-4, H-6b, OCH₂), 1.83 (s, 3 H, Ac), 1.85–1.60 [m, 2 H, H-5, H-5a(eq)], 1.48–1.30 (m, 2 H, OCH₂CH₂), 1.28–1.00 [m, 18 H, (CH₂)₉CH₃], 0.92 [m, 1 H, $J_{5,5a(ax)}$ 11.0, J_{5agem} 13.2 Hz, H-5a(ax)]. 0.81 (t, 3 H, J 6.8 Hz, CH₂CH₃). HREIMS: Calcd for C₂₈H₄₄NO₅ [M – Bzl]: 474.3279; Found: 474.3217.

Dodecyl 2-acetamido-3,4,6-tri-O-acetyl-2-deoxy-5acarba-β-D-glucopyranoside (33).—A solution of 32 (217) mg, 0.38 mmol) in a mixture (22 mL) in 1:1 EtOH-EtOAc containing 1 M aq HCl (0.2 mL) was hypresence of 10% Pd/C drogenolyzed in the (two-microspoonfuls) in an atmospheric pressure of hydrogen. After removal of the catalyst, the solution was evaporated, and the residue was acetylated conventionally. The product was chromatographed on silica gel (15 g, 1:3 acetone-hexane) to give **33** (187 mg, 95%) as a colorless syrup: $[\alpha]_D^{25} - 5^{\circ}$ (c 1.3, CHCl₃); R_f 0.60 (1:2 acetone-toluene); IR (neat): v 3275, 2925, 2855, 1745, 1655, 1560 cm $^{-1}$; ¹H NMR (CDCl₃): δ 5.43 (d, 1 H, $J_{2.NH}$ 9.3 Hz, NH), 5.00 (dd, 1 H, $J_{2.3}$ 9.8, $J_{3.4}$ 10.3 Hz, H-3), 4.90 (dd, 1 H, $J_{4.5}$ 10.5 Hz, H-4), 4.03 (dd, 1 H, $J_{5,6a}$ 5.1, J_{6gem} 11.2 Hz, H-6a), 3.93 (dd, 1 H, $J_{5,6b}$ 3.9, H-6b), 4.30–3.93 (m, 1 H, H-2), 3.60–3.25 (m, 3 H, H-1, OC H_2), 2.03, 1.98, and 1.91 (3 s, 3, 6, 3 H, $4 \times Ac$), 2.00–1.80 (m, 1 H, H-5), 1.55–1.45 [m, 3 H, H-5a(ax), OCH₂C H_2], 1.30–1.19 [m, 18 H, (C H_2)₉CH₃], 0.84 (t, 3 H, J 6.6 Hz, CH_2CH_3). HREIMS: Calcd for C₂₇H₄₇NO₈ [M⁺]: 513.3301; Found: 513.3305.

Dodecyl 2-acetamido-2-deoxy-5a-carba-β-D-glucopy-ranoside (3).—Compound 35 (162 mg, 0.32 mmol) was O-deacetylated in a mixture (2 mL) of 1:2 MeOH– CH₂Cl₂ with 1 M methanolic NaOMe (0.4 mL). The product was chromatographed on silica gel (6 g, gradient 1:20 → 1:10 MeOH–CHCl₃) to give 3 (120 mg, 99%) as crystals: mp 72–73 °C; $[\alpha]_D^{25}$ — 9° (c 1.2, 1:1 MeOH–CHCl₃); R_f 0.60 (1:2 acetone–toluene); IR (neat): v 3380, 3280, 2915, 2850, 1650, 1560 cm⁻¹; ¹H NMR (1:1 CD₃OD–CDCl₃): δ 3.78–3.15 (m, 8 H, H-1, H-2, H-3, H-4, H-6,6, OCH₂), 4.90 (dd, 1 H, $J_{3,4}$ 9.8, $J_{4,5}$ 10.5 Hz, H-5a(ax), OCH₂CH₂], 1.40–1.16 [m, 18 H, (CH₂)₉CH₃], 0.84 (t, 3 H, J 6.1 Hz, CH₂CH₃). HREIMS: Calcd for C₂₁H₄₁NO₅ [M⁺]: 387.2985; Found: 387.2989.

Preparation of dodecyl 2,3,4,6-tetra-O-acetyl-β-D-glucopyranoside (34).—This compound was prepared conventionally by coupling of 2,3,4,6-tetra-O-acetyl-α-D-glucopyranosyl bromide with dodecanol in CH₂Cl₂ in the presence of silver perchlorate, silver carbonate, and 4 Å molecular sieves. The product was purified by chromatography on silica gel (1:4 EtOAc-hexane) to give colorless crystals: mp 53–54.5 °C; [α]_D²⁰ – 14° (c 1.1, CHCl₃); R_f 0.63 (1:3 acetone-toluene); ¹H NMR (CD₃OD) (inter alia): δ 5.21 (dd, 1 H, $J_{2,3}$ 8.8, $J_{3,4}$ 9.5 Hz, H-3), 5.09 (dd, 1 H, $J_{4,5}$ 9.8 Hz, H-4), 4.99 (1 H, $J_{1,2}$ 8.8 Hz, H-2), 4.49 (d, 1 H, H-1), 4.27 (dd, 1 H, $J_{5,6a}$ 4.6, J_{6gem} 12.5 Hz, H-6a), 4.13 (d, 1 H, $J_{5,6b}$ ~ 0 Hz,

H-6b), 2.09, 2.04, 2.03, and 2.01 (4 s, each 3 H, $4 \times$ Ac), 0.88 (t, 3 H, J 6.8 CH₂CH₃). HREIMS: Calcd for C₂₄H₄₀O₈ [M – HOAc]: 456.2723; Found: 456.2726.

Dodecyl 2,3-di-O-benzyl-4,6-O-benzylidene- β -Dglucopyranoside (35).—Compound 34 (11.0 g, 21.3 mmol) was O-deacetylated as in the preparation of 8. The product was dissolved in DMF (100 mL) and treated with α,α -dimethoxytoluene (4.7 mL, 32 mmol) and p-TsOH·H₂O (0.73 g, 4.3 mmol) for 4.5 h at 50 °C under diminished pressure (water aspirator). The mixture was evaporated after treatment with Et₃N, and the residue was chromatographed on silica gel (300 g, 1:2 EtOAc-hexane) to give the 4,6-O-benzylidene derivative as a syrup. This compound was directly benzylated with benzyl bromide and NaH in DMF as in the preparation of 13, and the product was chromatographed on silica gel (500 g, 1:30 EtOAc-hexane) to give 35 (10.1 g, 77%) as crystals: mp 78–79 °C; $[\alpha]_D^{21}$ -23° (c 1.4, CHCl₃); R_f 0.74 (1:3 EtOAc-hexane); ¹H NMR (CD₃OD): δ 7.51–7.20 (m, 15 H, 3 × Ph), 5.57 (s, 1 H, CHPh), 4.91 (ABq, 2 H, J_{gem} 11.0 Hz, CH₂Ph), 4.80 (ABq, J_{gem} 11.5 Hz, CH_2 Ph), 4.50 (d, 1 H, $J_{1,2}$ 7.6 Hz, H-1), 4.35 (dd, 1 H, $J_{5,6a}$ 4.9, J_{6gem} 10.5 Hz, H-6a), 3.88 and 3.56 (2 m, each 1 H, OCH₂), 3.79 (dd, 1 H, $J_{5,6b}$ 10.3 Hz, H-6b), 3.80–3.60 (m, 2 H, H-3, H-4), 3.46 (dd, 1 H, $J_{2,3}$ 7.6 Hz, H-2), 3.40 (m, 1 H, H-5), 1.71-1.58 (m, 2 H, OCH₂CH₂), 1.36-1.20 [m, 18 H, $(CH_2)_9CH_3$, 0.88 (t, 3 H, J 7.1 Hz, CH_2CH_3). HREIMS: Calcd for $C_{24}H_{40}O_8$ [M - Bzl]: 456.2723; Found: 456.2726.

2,3,6-tri-O-benzyl-β-D-glucopyranoside Dodecvl (36).—To a stirred suspension of 35 (3.99 g, 6.47) mmol) and 4 A molecular sieves (16 g) in THF (240 mL) were added borane·Et₃N (2.92 g, 38.8 mmol) and AlCl₃ (5.18 g, 38.8 mmol) at 0 °C, and the mixture was stirred for 21 h at room temperature. An insoluble material was removed by filtration, and the filtrate was evaporated. The product was chromatographed on silica gel (300 g, 1:8 EtOAc-hexane) to give **36** (3.81 g, 95%) as crystals: mp 42–43 °C; $[\alpha]_D^{22}$ – 12° (c 1.3, CHCl₃); R_f 0.38 (1:3 EtOAc-hexane); ¹H NMR (CD₃OD): δ 7.35–7.20 (m, 15 H, 3 × Ph), 4.95 and 4.71 (ABq, J 11.0 Hz), 4.93 and 4.73 (ABq, J 11.4 Hz), and 4.58 (m, 2 H) $(3 \times CH_2Ph)$, 4.40 (d, 1 H, $J_{1,2}$ 6.1 Hz, H-1), 3.98-3.88 (m, 1 H, OCH₂), 3.77 (dd, 1 H, $J_{5.6a}$ 2.4, J_{6gem} 10.4 Hz, H-6a), 3.69 (dd, 1 H, $J_{5.6b}$ 5.4 Hz, H-6b), 3.62–3.49 (m, 2 H, H-4, OCH₂), 3.49–3.36 (m, 3 H, H-2, H-3, H-5), 2.55 (m, 1 H, OH), 1.70–1.55 (m, 2 H, OCH₂CH₂), 1.42–1.20 [m, 18 H, (CH₂)₉CH₃], 0.86 (t, 3 H, J 5.6 Hz, CH₂CH₃). HREIMS: Calcd for $C_{32}H_{47}O_6$ [M – Bzl]: 527.3373; Found: 527.3373.

Dodecyl 4-O-acetyl-2,3,6-tri-O-benzyl-β-D-glucopy-ranoside (37).—Compound 36 (50 mg, 8.3 mmol) was acetylated conventionally, and the product was chromatographed on silica gel (5 g, EtOAc-hexane) to give 37 (47 mg, 88%) as a syrup: $[\alpha]_D^{22} - 11^\circ$ (c 1.3, CHCl₃);

 R_f 0.54 (1:3 EtOAc-hexane); ¹H NMR (CD₃OD): δ 7.35–7.20 (m, 15 H, 3 × Ph), 4.94 and 4.70 (ABq, J 11.0 Hz), and 4.82 and 4.70 (ABq, J 11.4 Hz), 4.53 (m, 2 H) (3 × C H_2 Ph), 4.42 (d, 1 H, $J_{1,2}$ 7.4 Hz, H-1), 4.01–3.91 (m, 1 H, OC H_2), 3.75–3.40 (m, 7 H, H-2, H-3, H-4, H-5, H-6,6, OCH₂), 1.82 (s, 3 H, Ac), 1.75–1.55 (m, 2 H, OCH₂C H_2), 1.45–1.20 [m, 18 H, (C H_2)₉C H_3], 0.88 (t, 3 H, J 6.6 Hz, C H_2 C H_3). HREIMS: Calcd for C₃₄H₄₉O₇ [M – Bzl]: 569.3478; Found: 569.3473.

Preparation of 1,2-O-anhydro-3-O-benzyl-4,6-O-benzylidene-5a-carba-β-D-mannopyranose (38).—Epoxidation of (1R,3R,6R,10S)-10-hydroxy-3-phenyl-2,4-dioxabicylo[4.4.0]dec-8-ene, 11 prepared in four steps through 3,4-di-O-acetyl-2-bromo-5a-carba-β-D-glucuropyranuronic acid bromide, 12 with MCPBA in CH₂Cl₂ in the presence of phosphate buffer solution and subsequent benzylation with BzlBr-NaH in DMF gave, after chromatography (silica gel, 1:6→1:5 EtOAc-hexane gradient), 38 [~ 20% overall yield based on the (–)-endo-adduct 7 of furan and acrylic acid], identical with an authentic sample in all respects. 11

Dodecyl 3-O-benzyl-4,6-O-benzylidene-5a-carba-α-D $mannopyranosyl-(1 \rightarrow 4)-2,3,6-tri-O-benzyl-\beta-D-gluco$ pyranoside (39).—To a solution of 36 (6.55 g, 10.6 mmol) in DMF (50 mL) were added NaH (1.27 g, 31.8 mmol, washed thoroughly with hexane) and 15-crown-5 ether (6.31 mL, 31.8 mmol) under argon, and the mixture was stirred for 1.5 h at room temperature. A solution of **38** (7.16 g, 21.2 mmol) in DMF (50 mL) was added to it, and the mixture was stirred for 5 days at 70 °C. After addition of MeOH (1 mL), the mixture was diluted with EtOAc (1.2 L), and the solution was thoroughly washed with water, dried, and evaporated. The product was chromatographed on silica gel (500 g, 1:40 acetone-toluene) to give 39 (8.53 g, 96% based on **36** consumed) as a syrup, together with **36** (0.77 g, 12%) recovered: $[\alpha]_D^{23} - 10^{\circ} (c \ 1.8, \text{ CHCl}_3); R_f \ 0.38 \ (1:10)$ EtOAc-toluene); ¹H NMR (CD₃OD): δ 7.55-7.20 (m, 25 H, $5 \times Ph$), 5.59 (s, 1 H, CHPh), 5.09 (ABq, 1 H, J_{gem} 11.2 Hz) and 4.96 (ABq, J_{gem} 10.7 Hz), 4.39 (ABq, J_{gem} 11.7 Hz) (3 × C H_2 Ph), 4.38 (d, 1 H, $J_{1,2}$ 7.6 Hz, H-1), 4.20-3.87 (m, 3 H, H-4', H-6', OCH₂), 4.16-4.09 (m, 2 H, H-1', H-2'), 3.75-3.67 (m, 3 H, H-3, H-6a, H-3'), 3.62-3.41 (m, 5 H, H-2, H-4, H-6b, H-6'b, OCH₂), 3.37–3.29 (m, 1 H, H-5), 2.39 (m, 1 H, OH), 2.18-2.02 (m, 1 H, H-5'), 1.70-1.55 (m, 2 H, OCH_2CH_2), 1.50–1.20 [m, 20 H, H-5a,5a, $(CH_2)_9CH_3$], 0.88 (t, 3 H, J 7.1 Hz, CH₂CH₃). HRFABMS: Calcd for $C_{60}H_{76}O_{10}Na$ [M + Na]: 979.5337; Found: 979.5339.

Dodecyl 2-O-acetyl-3-O-benzyl-4,6-O-benzylidene-5a-carba-α-D-mannopyranosyl- $(1 \rightarrow 4)$ -2,3,6-tri-O-benz-yl-β-D-glucopyranoside (40).—Compound 39 (20.4 mg, 21 μmol) was acetylated conventionally, and the product was chromatographed on silica gel (1 g, 1:10

H-6b), 2.09, 2.04, 2.03, and 2.01 (4 s, each 3 H, $4 \times$ Ac), 0.88 (t, 3 H, J 6.8 CH₂CH₃). HREIMS: Calcd for C₂₄H₄₀O₈ [M – HOAc]: 456.2723; Found: 456.2726.

Dodecyl 2,3-di-O-benzyl-4,6-O-benzylidene- β -Dglucopyranoside (35).—Compound 34 (11.0 g, 21.3 mmol) was O-deacetylated as in the preparation of 8. The product was dissolved in DMF (100 mL) and treated with α,α -dimethoxytoluene (4.7 mL, 32 mmol) and p-TsOH·H₂O (0.73 g, 4.3 mmol) for 4.5 h at 50 °C under diminished pressure (water aspirator). The mixture was evaporated after treatment with Et₃N, and the residue was chromatographed on silica gel (300 g, 1:2 EtOAc-hexane) to give the 4,6-O-benzylidene derivative as a syrup. This compound was directly benzylated EtOAc-hexane) to give 40 (21.6 mg, $\sim 100\%$) as a syrup: $[\alpha]_D^{22} + 0.4^{\circ}$ (c 1.1, CHCl₃); R_f 0.35 (1:5 EtOAc– toluene); ¹H NMR (CD₃OD) (inter alia): δ 7.55–7.20 $(m, 25 H, 5 \times Ph), 5.60 (s, 1 H, CHPh), 5.57 (m, 1 H,$ H-2'), 4.38 (d, 1 H, $J_{1,2}$ 7.6 Hz, H-1), 4.20–3.87 (m, 3 H, H-4', H-6', OCH₂), 4.20-4.10 (m, 2 H, H-1', H-2'), 3.98 (dd, 1 H, $J_{5',6'a}$ 4.4, $J_{6'gem}$ 11.0 Hz, H-6'a), 4.00-3.78 (m, 4 H, H-1', H-3', H-6'b, OCH₂), 3.76–3.43 (m, 6 H, H-2, H-3, H-4, H-6,6, OCH₂), 3.37–3.28 (m, 1 H, H-5), 2.20-2.00 (m, 1 H, H-5'), 1.75-1.55 [m, 3 H, H-5a'(eq), OCH₂C H_2], 1.50–1.12 [m, 19 H, H-5a'(ax), $(CH_2)_9CH_3$, 0.88 (t, 3 H, J 7.1 Hz, CH_2CH_3). Anal. Calcd for C₆₂H₇₈O₁₁ (999.3): C, 74.52; H, 7.87. Found: C, 74.40; H, 7.57.

Dodecyl 3-O-benzyl-4,6-O-benzylidene-5a-carba-α-Darabino-hex-2-ulopyranosyl- $(1 \rightarrow 4)$ -2,3,6-tri-O-benzyl- β -D-glucopyranoside (41).—A solution of 40 (7.39 g, 77.2 mmol) in DMSO (120 mL) was treated with Ac₂O (22 mL, 0.23 mol) for 11 h at room temperature. After careful addition of MeOH (10 mL), the mixture was diluted with EtOAc (1.2 L), and the solution was thoroughly washed with water, dried, and evaporated. The residue was chromatographed on silica gel (500 g, 1:8 EtOAc-hexane) to give **41** (7.2 g, 98%) as a syrup: $[\alpha]_{\rm D}^{22} - 8^{\circ} (c \ 1.1, \text{CHCl}_3); R_f \ 0.41 \ (1.5 \ \text{EtOAc-toluene});$ ¹H NMR (CD₃OD) (inter alia): δ 8.10–7.20 (m, 25 H, $5 \times \text{Ph}$), 5.53 (s, 1 H, CHPh), 4.37 (d, 1 H, $J_{3',4'}$ 7.6 Hz, H-3'), 4.31 (m, 1 H, H-1'), 3.32 (ddd, 1 H, $J_{4,5}$ 9.0, $J_{5,6a} = J_{5,6b} = 2.7$ Hz, H-5), 2.52 (m, 1 H, H-5'), 1.81 [ddd, 1 H, $J_{1',5a'(eq)} = J_{5',5a'(eq)} = 2.9$, $J_{5a'gem}$ 14.7 Hz, H-5a'(eq)], 1.03 [ddd, 1 H, $J_{1',5a'(ax)}$ 6.3, $J_{5',5a'(ax)}$ 6.8 Hz, H-5a'(ax)], 0.88 (t, 3 H, J 6.4 Hz, CH_2CH_3). HR-FABMS: Calcd for $C_{60}H_{74}NaO_{10}$ [M + Na]: 977.5180; Found: 977.5171.

Dodecyl 3-O-benzyl-4,6-O-benzylidene-5a-carba-β-D-arabino-hex-2-ulopyranosyl-(1 \rightarrow 4)-2,3,6-tri-O-benzyl-β-D-glucopyranoside (42).—A solution of 41 (6.98 g, 7.31 mmol) in toluene (140 mL) was treated with DBU (2.2 mL, 14.6 mmol) for 1 h at 70 °C. The mixture was diluted with EtOAc (1.2 L), and the solution was washed with water, dried, and evaporated. The product was chromatographed on silica gel (500 g, 1:40 EtOAc—

toluene) to give **42** (4.66 g, 67%), together with **41** (1.63 g, 23%) unchanged: $[\alpha]_{\rm D}^{22} - 8^{\circ}$ (c 0.5, CHCl₃); R_f 0.40 (1:10 EtOAc-toluene); ¹H NMR (CD₃OD) (inter alia): δ 7.50–7.20 (m, 25 H, 5 × Ph), 5.46 (s, 1 H, CHPh), 4.40 (d, 1 H, $J_{1,2}$ 7.6 Hz, H-1), 4.28 [dd, 1 H, $J_{1',5a'(ax)}$ 12.5, $J_{1',5a'(eq)}$ 6.8 Hz, H-1'], 1.03 [m, 1 H, H-5a'(ax)], 0.88 (t, 3 H, J 6.8 Hz, CH₂CH₃). HRFABMS: Calcd for $C_{60}H_{74}NaO_{10}$ [M + Na]: 977.5180; Found: 977.5178.

Dodecyl 2-O-acetyl-3-O-benzyl-4,6-O-benzylidene-5a-carba- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -2,3,6-tri-O-benzyl- β -D-glucopyranoside (43) and dodecyl 2-O-acetyl-3-O-benzyl-4,6-O-benzylidene-5a-carba-β-D-mannopyranosyl- $(1 \rightarrow 4)$ -2,3,6-tri-O-benzyl- β -D-glucopyranoside (44).—To a solution of 42 (304 mg, 0.32 mmol) in THF (6.0 mL) was added 1 M BH₃·THF complex (1.27 mL, 1.27 mmol) under argon, and the mixture was stirred for 16 h at 0 °C to room temperature. The mixture was diluted with EtOAc (60 mL), and a solution was washed with water, dried, and evaporated. A mixture of the products was chromatographed on silica gel (30 g, 1:10 acetone-hexane) to give a crude mixture of the 5a-carba- β -D-glucosyl (~ 220 mg) and α -D-mannosyl compounds (~ 27 mg), the structures of which were roughly assigned on the basis of their ¹H NMR spectral data. The former was acetylated conventionally, and the product was chromatographed on silica gel (18 g, 1:10 EtOAc-hexane) to give 43 (136 mg, 52% based on 42) as a syrup. The latter was acetylated, and the product was chromatographed on silica gel (18 g, 1:7 EtOAc-hexane) to give 44 (16 mg, 9% based on 42) as a syrup. Data for 43: $[\alpha]_{D}^{22} + 9^{\circ}$ (c 0.9, CHCl₃); R_{f} 0.52 (1:3 EtOAc-hexane); ¹H NMR (CD₃OD) (inter alia): δ 7.50–7.20 (m, 25 H, 5 × Ph), 5.44 (s, 1 H, CHPh), 4.34 (d, 1 H, $J_{1,2}$ 7.1 Hz, H-1), 3.94 (m, 1 H, OCH₂), 3.82 (dd, 1 H, $J_{5',6'a}$ 4.6, $J_{6'gem}$ 11.0 Hz, H-6'a), 3.72 (m, 2 H, H-6,6), 3.18 (dd, 1 H, $J_{5',6'b}$ 10.7 Hz, H-6'b), 1.91 (s, 3 H, Ac), 1.85 [m, 1 H, H-5a'(eq)], 1.72-1.53 (m, 2 H, OCH₂CH₂), 1.50-1.20 [m, 19 H, H-5', (CH₂)₉CH₃], 0.88 (t, 3 H, CH₂CH₃), 0.67 [ddd, 1 H, $J_{1,5a'(ax)} = J_{5',5a'(ax)} = 12.0$, $J_{5a'gem}$ 13.7 Hz, H-5a'(ax)]. HRFABMS: Calcd for $C_{62}H_{79}O_{11}$ [M + H]: 999.5623; Found: 999.5632. Data for 44: $[\alpha]_D^{23} - 1.4^{\circ}$ (c 0.7, CHCl₃); R_f 0.45 (1:3 EtOAc-hexane); ¹H NMR (CD₃OD) (inter alia): δ 7.55–7.15 (m, 25 H, 5 × Ph), 5.64 (m, 1 H, H-2'), 5.50 (s, 1 H, CHPh), 4.36 (d, 1 H, $J_{1,2}$ 7.3 Hz, H-1), 3.95 (m, 1 H, OCH₂), 3.24 (dd, 1 H, $J_{2,3}$ 2.7, $J_{3,4}$ 9.8 Hz, H-3), 2.11 (s, 3 H, Ac), 1.80–1.50 (m, 3 H, H-5', OCH₂CH₂), 1.50-1.20 [m, 20 H, H-5a',5a', (CH₂)₉CH₃], 0.88 (t, 3 H, J 6.8 Hz, CH₂CH₃).

Dodecyl 2-O-acetyl-3-O-benzyl-4,6-di-O-methanesul-fonyl-5a-carba-β-D-glucopyranosyl- $(1 \rightarrow 4)$ -2,3,6-tri-O-benzyl-β-D-glucopyranoside (45).—A solution of 43 (1.42 g, 1.42 mmol) in 80% aq HOAc (60 mL) was heated for 10 h at 70 °C and then evaporated. The residue was chromatographed on silica gel (100 g, 1:2 EtOAc-hexane) to give crude diol (805 mg). This com-

pound was treated with MsCl (0.41 mL, 5.3 mmol) in pyridine (16 mL) for 14 h at 0 °C to room temperature. After addition of MeOH (0.1 mL), the mixture was evaporated. The residue was diluted with EtOAc (180 mL), and the solution was washed successively with 1 M HCl, satd ag NaHCO₃, and water, dried, and evaporated. The product was chromatographed on a silica gel (60 g, 1:5 EtOAc-hexane) to give **45** (888 mg, 59%) as a syrup: R_f 0.25 (1:2 EtOAc-hexane); $[\alpha]_D^{23} + 10^{\circ}$ (c 1.2, CHCl₃); ¹H NMR (CD₃OD): δ 7.30–7.20 (m, 20 H, $4 \times Ph$), 4.95-4.82 (m, 3 H, H-2', CH_2Ph), 4.62-4.41 (m, 6 H, $3 \times CH_2Ph$), 4.31–4.20 (m, 2 H, H-1, H-4'), 3.95–3.80 (m, 4 H, H-6',6', OCH₂), 3.71–3.57 (m, 2 H, H-6,6), 3.27–3.10 (m, 2 H, H-5, H-3'), 3.08 (dd, 1 H, J_{2,3} 10.0, J_{3,4} 2.7 Hz, H-3), 2.85 and 2.70 (2 s, each 3 H, $2 \times Ms$), 2.06 [m, 1 H, H-5a'(eq)], 1.82 (s, 3 H, Ac), 1.65-1.40 (m, 3 H, H-5', OCH₂CH₂), 1.50-1.20[m, 19 H, H-5a'(ax), $(CH_2)_9$ CH₃], 0.81 (t, 3 H, J 6.8 Hz, CH_2CH_3). Anal. Calcd for $C_{57}H_{78}O_{15}S$ (1067.4): C, 64.14; H, 7.37. Found: C, 64.14; H, 6.99.

Dodecyl 2,4,6-tri-O-acetyl-3-O-benzyl-5a-carba-β-D $galactopyranosyl-(1 \rightarrow 4)-2,3,6-tri-O-benzyl-\beta-D-gluco$ pyranoside (46).—A mixture of 45 (723 mg, 0.72 mmol) and NaOAc (2.38 g, 29 mmol) in aqueous 80% DMF (15 mL) was stirred for 3 days at 120 °C. The mixture was diluted with EtOAc (150 mL), and the solution was washed with water, dried, and evaporated. The residue was acetylated conventionally, and the product was chromatographed on silica gel (60 g, 1:10 acetone-hexane) to give **46** (653 mg, 91%) as a syrup: $[\alpha]_D^{23} + 17^{\circ}$ (c 1.2, CHCl₃); R_f 0.39 (1:2 acetone-hexane); ¹H NMR (CD₃OD): δ 7.45–7.20 (m, 20 H, 4 × Ph), 5.44 (m, 1 H, H-4'), 5.05-4.90 (m, 2 H, CH_2Ph), 4.70-4.60 (m, 6 H, H-6',6', $2 \times CH_2$ Ph), 4.46 and 4.30 (ABq, J_{gem} 12.2 Hz, CH_2Ph), 4.35 (d, 1 H, $J_{1,2}$ 7.1 Hz, H-1), 3.98–3.89 (m, 1 H, OCH₂), 3.79–3.34 (m, 7 H, H-2, H-3, H-4, H-6,6, H-1', OCH₂), 3.35-3.25 (m, 1 H, H-5), 3.08 (dd, 1 H, $J_{2,3}$ 10.0, $J_{3,4}$ 2.7 Hz, H-3), 2.06, 2.01, and 1.94 (3 s, each 3 H, $3 \times Ac$), 2.05–1.95 [m, 2 H, H-5', H-5a'(eq)], 1.70–1.50 (m, 2 H, H-2, OCH₂CH₂), 1.45–1.20 [m, 19 H, H-5a'(eq), $(CH_2)_9CH_3$, 0.88 (t, 3 H, J 6.8 Hz, CH_2CH_3). Anal. Calcd for $C_{59}H_{78}O_{13}$ (995.2): C, 71.20; H, 7.90. Found: C, 71.02; H, 7.48.

Dodecyl 2,3,4,6-tetra-O-acetyl-5a-carba-β-D-galacto-pyranosyl- (1 \rightarrow 4)-2,3,6-tri-O-acetyl-β-D-glucopyranoside (dodecyl 5a'-carba-β-lactoside heptaacetate) (47).—A solution of 46 (551 mg, 0.553 mmol) in EtOH (16 mL) containing 1 M HCl (0.5 mL) was hydrogenolyzed in the presence of 10% Pd/C (five-microspoonfuls) in an atmospheric pressure of hydrogen for 7 h at room temperature. The product was acetylated conventionally, and chromatographed (silica gel 30 g, 1:5 acetone—hexane) to give 47 (407 mg, 92%) as a syrup: [α]²²_D - 7° (c 0.9, CHCl₃); R_f 0.37 (1:2 acetone—hexane); ¹H NMR (CD₃OD): δ 5.35 (m, 1 H, H-4'), 5.15 (dd, 1 H, $J_{1',2'}$ = $J_{2',3'}$ = 9.9 Hz, H-2'), 5.04 (dd, 1

H, $J_{2,3} = J_{3,4} = 8.8$ Hz, H-3), 4.76 (dd, 1 H, $J_{1,2}$ 7.8 Hz, H-2), 4.68 (dd, 1 H, $J_{3',4'}$ 2.7 Hz, H-3'), 4.45 (m, 1 H, H-6a), 4.38 (d, 1 H, H-1), 4.10 (dd, 1 H, $J_{5,6b}$ 4.8, J_{6gem} 12.0 Hz, H-6b), 3.95–3.70 (m, 3 H, H-6',6', OCH₂), 3.52–3.33 (m, 4 H, H-4, H-5, H-1', OCH₂), 2.07, 2.04, 1.98, 1.96, and 1.89 (5 s, 3, 3, 9, 3, 3 H, $7 \times Ac$), 2.00–1.90 [m, 2 H, H-5', H-5a'(eq)], 1.55–1.40 (m, 2 H, OCH₂CH₂), 1.50–1.00 [m, 19 H, H-5a'(ax), (CH₂)₉CH₃], 0.80 (t, 3 H, J 7.3 Hz, CH₂CH₃). HR-FABMS: Calcd for $C_{39}H_{63}O_{17}$ [M+H]: 803.4065; Found: 803.4056. Anal. Calcd for $C_{39}H_{62}O_{17}$ (802.90): C, 58.34; H, 7.78. Found: C, 58.18; H, 7.32.

Dodecyl 5a'-carba-β-lactoside (4).—Compound 47 (336 mg, 0.42 mmol) was O-deacetylated as in the preparation of 1, and the product was chromatographed on silica gel (20 g, 1:5 MeOH–CHCl₃) to give 4 (204 mg, 96%) as crystals: mp 76–78 °C; $[\alpha]_D^{19}$ – 21° (c 1.0, 1:1 MeOH–CHCl₃); R_f 0.13 (1:5 MeOH–CHCl₃); 1 H NMR (CD₃OD) (inter alia): δ 4.24 (d, 1 H, $J_{1,2}$ 7.6 Hz, H-1), 2.00–1.90 [m, 1 H, H-5a'(eq)], 1.40–1.20 [m, 18 H, (C H_2)₉CH₃], 0.89 (t, 3 H, J 6.8 Hz, CH₂C H_3). HRFABMS: Calcd for C₂₅H₄₈NaO₁₀ [M + Na]: 531.3146; Found: 531.3144. Anal. Calcd for C₂₅H₄₈O₁₀·H₂O (508.3): C, 58.01; H, 9.54. Found: C, 57.92; H, 9.30.

Biological Assay.—Evaluation of inhibitory activity of compounds 1-4 for seven glycosidases were carried out in the standard manner¹⁵ by Dr Akihiro Tomoda (Hokko Chemical Industry Co. Ltd.). α-Glucosidases (baker's yeast) was purchased from Wako Chemical Co., β-glucosidase (almonds), β-galactosidase (bovine liver), α-mannosidase (Jack beans), α-fucosidase (bovine kidney) and *N*-acetyl-β-glucosaminidase (bovine liver) from Sigma Chemical Co., and α-galac-(green coffee beans) from Boellinger-Mannheim. α-Glucosidase intestine) (rat α-galactosidase (rat liver) were provided with by Hokko Chemical Industry.

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